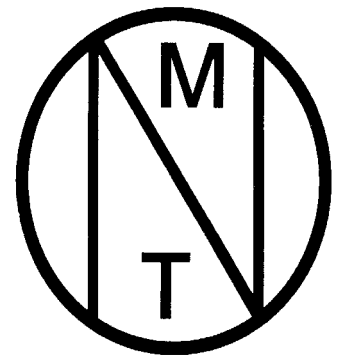


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 tooling and equipment
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Coil Weight Reference Chart
 Based on 1" strip width steel

Outside Diameter	Inside Diameter											
	6	8	10	12	14	16	18	20	22	24	26	28
10	15											
14	35	20	10									
18	65	60	50	40	30							
24	120	110	105	95	85	70	55	40				
28	170	160	150	140	130	120	105	85				
30	195	185	175	165	155	140	125	110	90	70	50	25
32	220	210	205	195	185	170	155	140	120	100	80	50
34	240	235	230	220	210	200	185	165	150	130	105	80
36	280	270	265	240	230	220	215	190	175	160	135	110
38	310	300	295	285	275	260	250	230	210	192	170	140
40	350	340	330	320	305	295	280	260	240	220	200	175
42	360	350	345	355	345	332	315	300	280	260	240	210
44	420	410	405	400	385	375	360	340	320	300	280	250
48	500	490	485	475	470	455	440	425	400	380	360	330
50	540	530	520	510	500	485	470	450	435	415	395	370
52	590	580	575	570	560	545	530	510	490	470	450	425
54	645	635	620	610	600	594	580	560	545	525	500	460
56	690	680	670	665	655	640	625	610	590	570	550	525
60	800	790	780	775	755	745	730	710	700	675	655	610

Take the factor from the chart and multiply by width of coil.
 This will equal the total coil weight.

To obtain weight of:

Aluminum—Multiply total weight by .344

Brass—Multiply total weight by 1.08

Copper—Multiply total weight by 1.14

Stainless Steel—Multiply total weight by 1.02

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